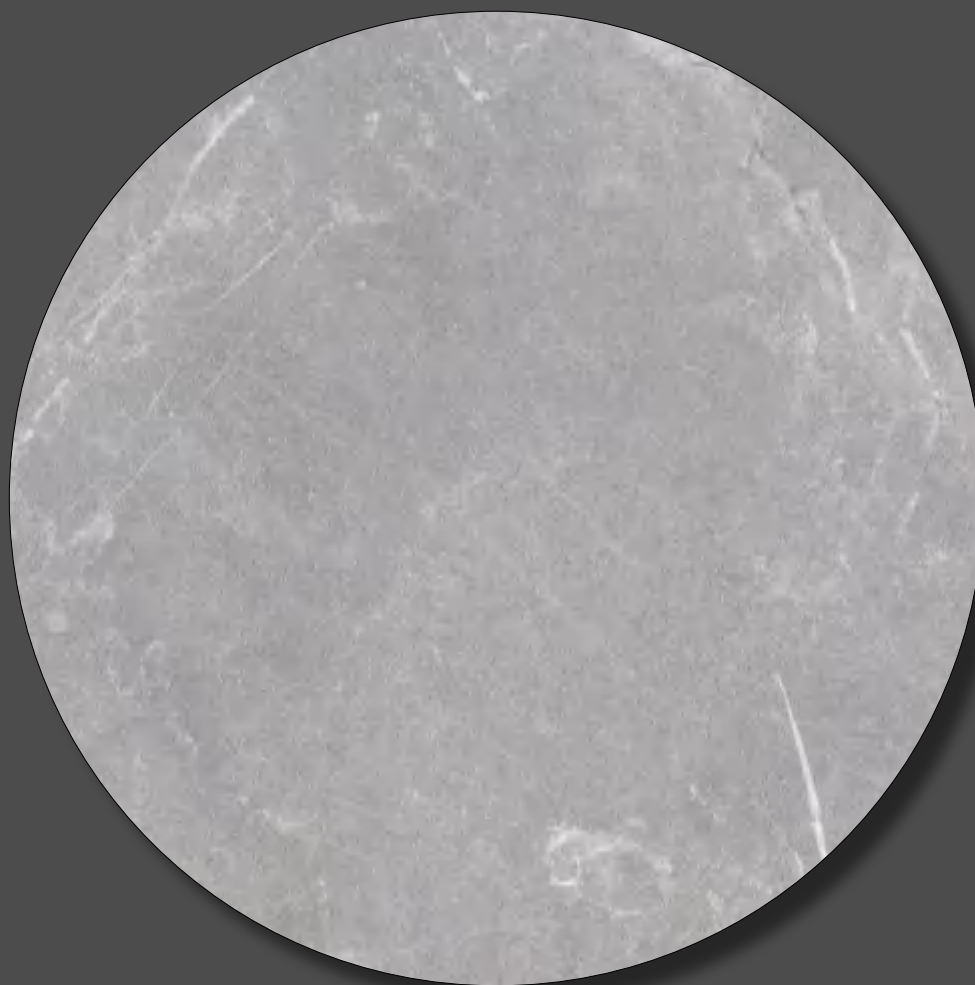


# ATHENS





# ATHENS

Crafted to harmonize classic sophistication with modern versatility, ATHENS Collection offers a choice between matt and polished , empowering you to redefine spaces with both style and functionality.

Drawing inspiration from the enduring beauty of ancient architecture, ATHENS balances minimalist aesthetics with intricate texture.

The matt exudes a soft, organic appeal, creating a warm, understated ambiance ideal for contemporary and Scandinavian interiors. In contrast, the polished variant reflects light dynamically, amplifying brightness and adding a touch of polished luxury perfect for modern or Art Deco-inspired settings.

Available in neutral tones and subtle veining patterns, both finishes adapt effortlessly to diverse design narratives.

Whether seeking subtle refinement or bold brilliance, ATHENS Collection merges artistic vision with resilient innovation, transforming spaces into timeless masterpieces.



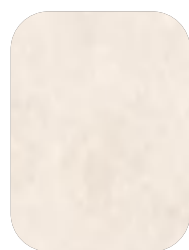
# ATHENS

| Matt | Lappato | Polished |

## 5 COLOURS



BIANCO



BONE



PERLA

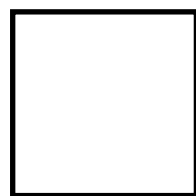


GREY

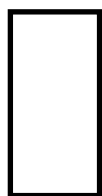


DARK

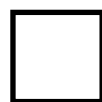
## 3 SIZES



60×60cm  
24"× 24"



60×30cm  
24"× 12"



30×30cm  
12"× 12"

### 10mm

120×60cm 48"× 24"

### 9mm

60×60cm 24"× 24"

60×30cm 24"× 12"

30×30cm 12"× 12"

## 2 FINISHES



### ▼ Sliptech

The soft-touch satin-finish surfaces are ideal for all interior applications as well as for new and surprising stylistic combinations.



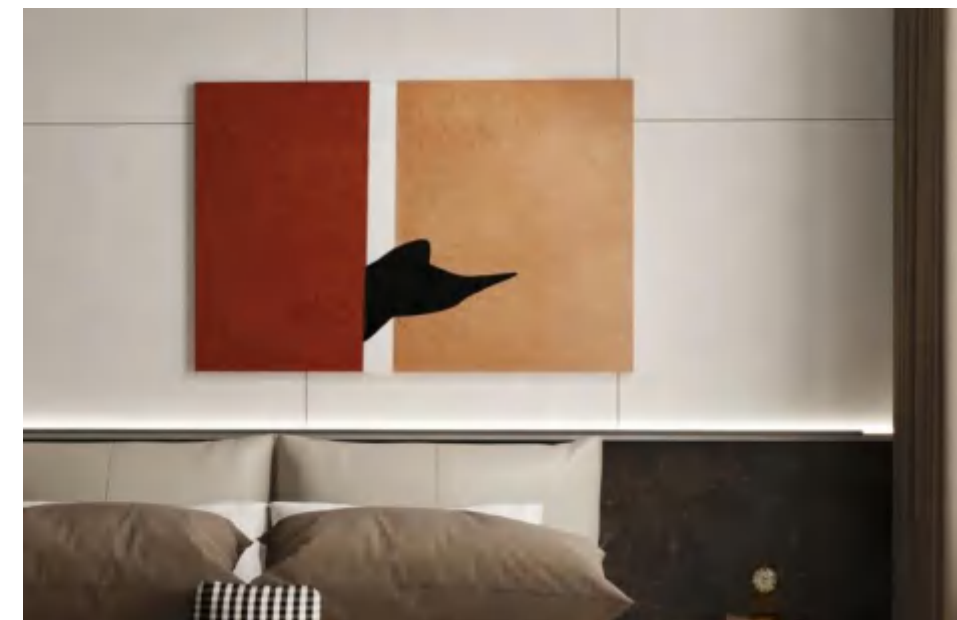
### ▲ Polished

POLISHED lends elegance and style to floors and walls, allowing for enormous creativity in terms of installation patterns and colour combinations.



- Wall .  
ATHENS - BONE  
MATT  
60X60cm - 24"× 24"

- Floor .  
ATHENS - BIANCO  
MATT  
60X60cm - 24"× 24"



- Wall / Floor .  
ATHENS - BIANCO  
MATT  
60X60cm - 24"× 24"







- Wall .  
ATHENS - BONE  
MATT  
60X60cm - 24" x 24"



- Floor .  
ATHENS - BONE  
POLISHED  
60X60cm - 24" x 24"



- Floor .  
ATHENS - PERLA  
MATT  
60X60cm - 24"× 24"



- Floor .  
ATHENS - GREY  
POLISHED  
60X60cm - 24"× 24"



- Floor .  
ATHENS - DARK  
MATT  
60X60cm - 24"× 24"



- Wall .  
ATHENS - DARK  
MATT  
60X60cm - 24"× 24"
- Floor .  
ATHENS - GREY  
MATT  
60X60cm - 24"× 24"





## PROJECE DESIGN

- Floor .  
ATHENS - DARK  
MATT  
60X60cm - 24" x 24"



ATHENS

BIANCO

PRODUCT INFORMATION

▼

9MM

▲

60×60cm/24"× 24"

6 faces

60×30cm/24"× 12"

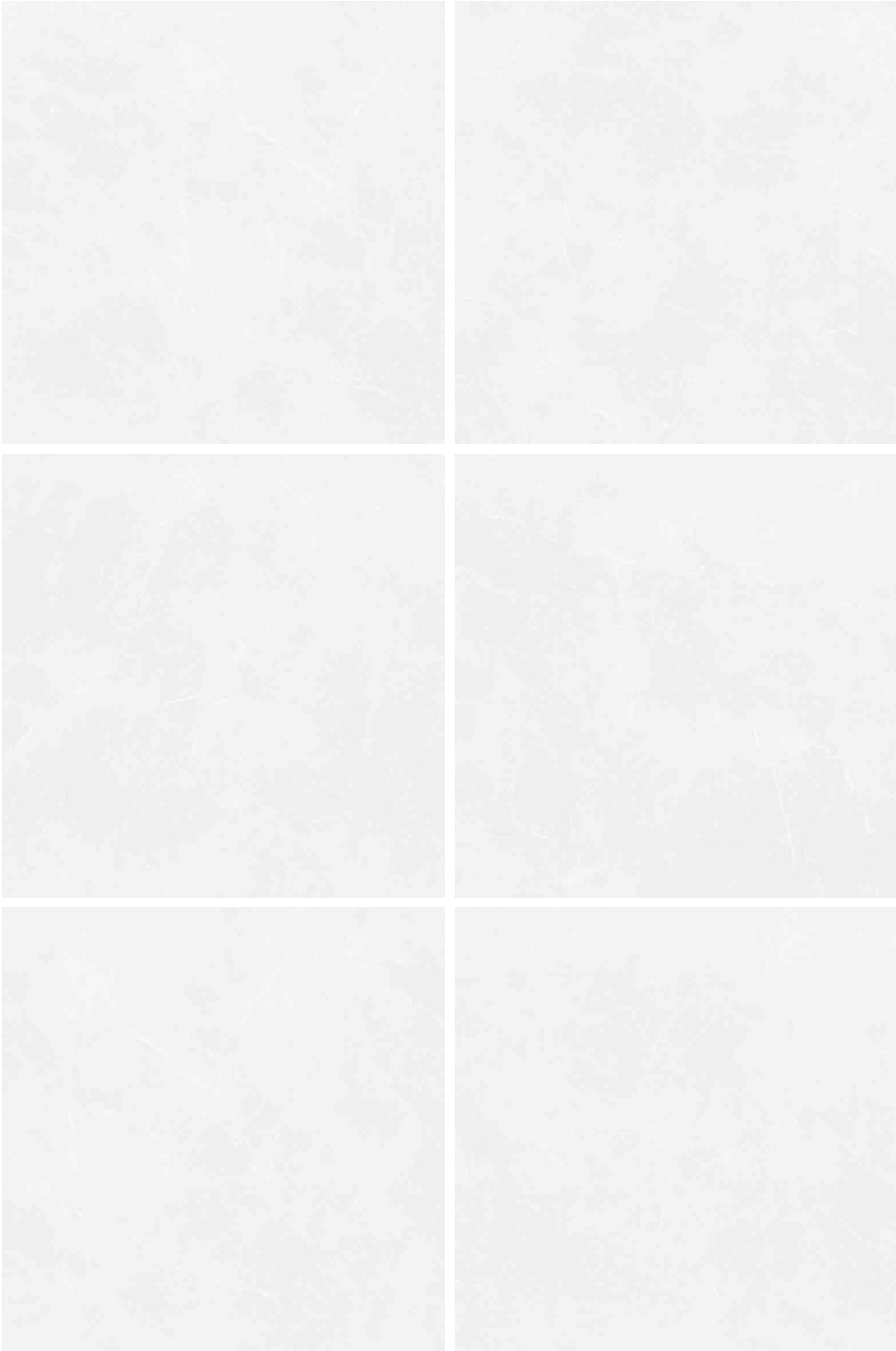
12 faces

30×30cm/12"× 12"

24 faces

- ☒ Matt

☒ Polished



ATHENS

BONE

PRODUCT INFORMATION

▼

9MM

▲

60×60cm/24"× 24"

6 faces

60×30cm/24"× 12"

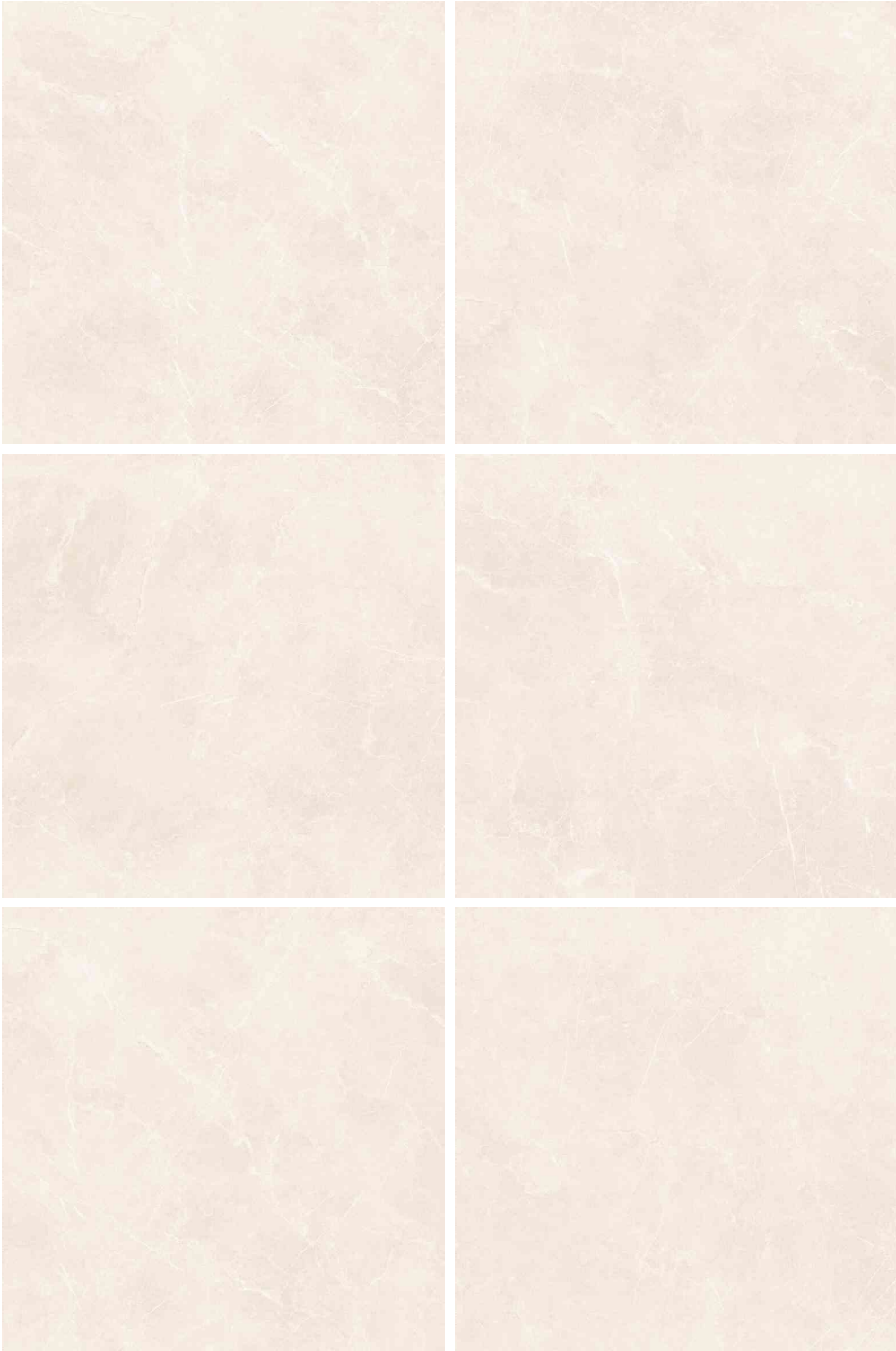
12 faces

30×30cm/12"× 12"

24 faces

- ☒ Matt

☒ Polished





ATHENS

PERLA

PRODUCT INFORMATION

▼

9MM

▲

60×60cm/24"× 24"

6 faces

60×30cm/24"× 12"

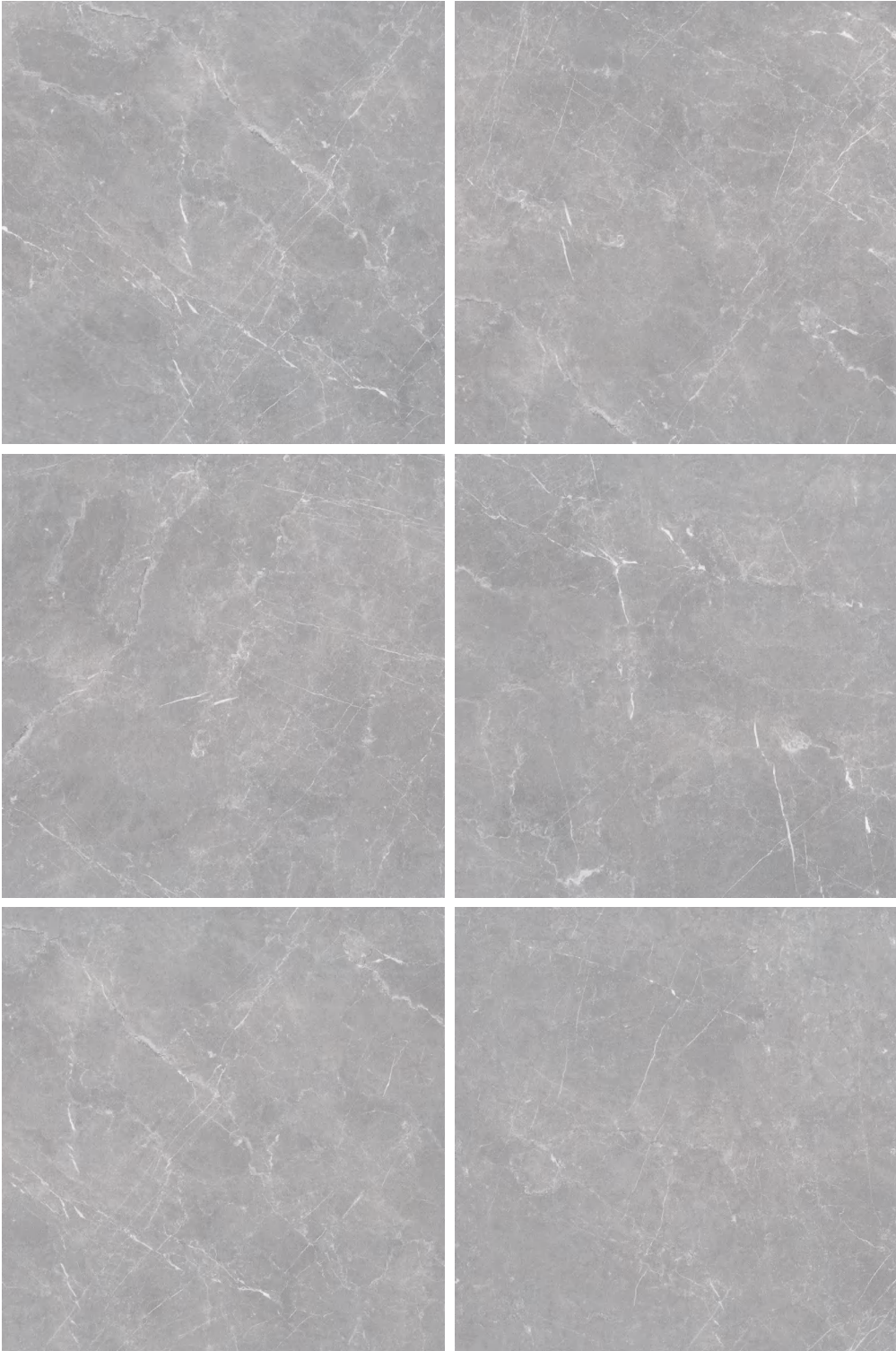
12 faces

30×30cm/12"× 12"

24 faces

- ☒ Matt

☒ Polished



ATHENS

GREY

PRODUCT INFORMATION

▼

9MM

▲

60×60cm/24"× 24"

6 faces

60×30cm/24"× 12"

12 faces

30×30cm/12"× 12"

24 faces

- ☒ Matt

☒ Polished





# ATHENS DARK

PRODUCT INFORMATION

▼

9MM

▲

60×60cm/24"× 24"

6 faces

60×30cm/24"× 12"

12 faces

30×30cm/12"× 12"

24 faces

- ☒ Matt
- ☒ Polished



V2

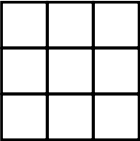


# TECHNICAL SPECIFICATIONS

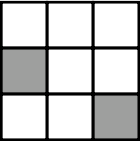
TECHNICAL CHARACTERISTIC	STANDARD TEST METHOD	ISO STANDARD REQUIREMENT	OUR VALUES
Length & Width	ISO 10545-2	±0.6%MAX	±0.30%Max
Thickness	ISO 10545-2	±5.0%MAX	±5.0%Max
Sides Straightness	ISO 10545-2	±5%MAX	±0.25%Max
Rectangularity	ISO 10545-2	±0.5%MAX	±0.25%Max
Flatness : a) Centre Curvature b) Edge Curvature c) Warpage	ISO 10545-2 ISO 10545-2 ISO 10545-2	±0.5%MAX ±0.5%MAX ±0.5%MAX	±0.20%Max/Max2.0mm ±0.20%Max/Max2.0mm ±0.20%Max/Max2.0mm
Surface Quality	ISO 10545-2	≥95%FREE <small>From visible defect</small>	Comply
Water Absorption	ISO 10545-3	≤0.5%	≤0.20%
Breaking Strength	ISO 10545-4	≥1300N	≥1300N
Modulus Of Rupture	ISO 10545-4	≥35N/mm <sup>2</sup> <small>Individual ≥32N/mm<sup>2</sup></small>	≥35N/mm <sup>2</sup> <small>Individual ≥32N/mm<sup>2</sup></small>
Abrasion Resistance a) Deep Abrasion For Unglazed Tiles b) Surfaces Abrasion For Glazed Tiles	ISO 10545-6 ISO 10545-7	≤175mm <sup>3</sup> <small>Manuf.to state abrasion class, cycle and passed</small>	≤160mm <sup>3</sup> ≥PEI 3 <small>(Dependent On Product Type)</small>
Crazing Test (glazed Tiles)	ISO 10545-11	No Sign Of Crazing	No Sign Of Crazing
Frost Resistance	ISO 10545-12	Required	No Visible Crack
Chemical Resistance a) low concentrations b) household chemicaIs and Swimming pool salts	ISO 10545-13 ISO 10545-13	Manuf. to state ≥class B	Class A Class B(For Polished Tiles) Class A Class B(For Polished Tiles)
Stain Resistance a) for unglazed tiles b) for glazed tiles	ISO 10545-14 ISO 10545-14	Manuf. to state ≥class 3	≥Class 3 ≥Class 3
Slip Resistance (Excluding Polished,Lappato And Satin Finishing)	AS/NZS 4586 App.A	Manuf. to state	Wet Pendulum≥P4 <small>(Dependent On Product Type)</small>

# PACKING SPECIFICATIONS

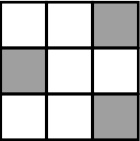
SERIES	SIZES	PCS/CTN	m <sup>2</sup> /CTN	KG/CTN	m <sup>2</sup> /PLT	KG/PLT	CTN/PLT
ATHENS	60x120/24”x48”	2	1.44	32	80.64	1792	56
	60x60/24”x24”	4	1.44	30	57.60	1200	40
	30x60/12”x24”	8	1.44	30	57.60	1200	40
	30x30/12”x12”	11	0.99	21	55.44	1176	56



UNIFORM  
VARIATION  
V1



SLIGHT  
VARIATION  
V2



MODERATE  
VARIATION  
V3



SUBSTANTIAL  
VARIATION  
V4



Foshan Casagres International Co, Ltd.  
[info@casagresintl.com](mailto:info@casagresintl.com)  
[www.casagresintl.com](http://www.casagresintl.com)